

Exhaust Wrap Kit Installation Instructions

KIT INCLUDES: 1 – HT Silicone Spray, 2 – 15 Foot Exhaust Wrap Rolls, 4 – 14” Stainless Steel Ties, 8 – 8” Stainless Steel Ties

NOTE: It is recommended that stainless steel locking ties and HT silicone spray be used during installation for the most effective results.

1. Prior to wrapping, consult the material chart (bottom of page) to make sure you have enough wrap before you begin.
2. Wrapping a pipe takes considerable time and concentration, to achieve best results, plan for about 2-3 hours for a set of headers. A tightly wrapped pipe results in improved heat isolation and also reduces the chance of loose or irregular fit.
3. For best results, soak the roll of wrap in water prior to installation so that it is made more pliable and easier to tighten while wrapping.
4. Start wrapping the primary tube tightly at the tailpipe and work toward the motor. Secure it with a stainless steel locking tie. When wrapping testing has shown that utilizing a ¼” overlap produces the best results without adversely affecting headers and tubing.
5. Finish wrapping the rest of the pipe securing both ends with stainless steel locking ties.
6. If the exhaust wrap was soaked with water, let dry prior to using HT silicone spray.
7. To increase the integrity of the wrap as well as heat isolation, it is recommended that HT silicone spray be used. It will also protect the wrap from oil and debris while enhancing its appearance. *It is important to apply HT silicone spray in a well ventilated area. You should also wear the appropriate personal protection. Including but not limited to NIOSH/MSHA approved respiratory protection.
8. Apply HT silicone spray with steady even strokes at a distance of 8-10 inches. Several light coats should be applied with adequate drying time between coats for more effective heat isolating properties and better appearance.
9. After HT silicone spray has dried reinstall header and start up engine. A baking effect takes place when temperatures reach 400°F. This will make the silicone bond to the surface of the wrap.
10. During the curing process, your wrap may begin to smoke for a short period of time – this is **NORMAL**. Smoking may occur several days after installation and should eventually stop. It will not burst into flames of any kind.
11. When cleaning surface dirt and debris **DO NOT** use a high pressure hose as it can strip the HT silicone coating off and may loosen the wrap’s fibers. HT silicone spray can be reapplied anytime after initial installation to enhance the appearance and reinforce the wrap’s insulating properties. Use a wet cloth to remove dirt and debris from the coated exhaust wrap.

EXHAUST WRAP REQUIREMENT	
Guide Only: Inches used per linear foot of pipe	
Tube Diameter	
1 3/8"	70" per foot
1 1/2"	76" per foot
1 5/8"	82" per foot
1 3/4"	88" per foot
1 7/8"	95" per foot
2"	101" per foot
2 1/8"	108" per foot
2 1/4"	113" per foot
2 1/2"	125" per foot
3"	136" per foot
Include an additional 13" of wrap per bend	



Ride everyday, perform every second