



VRSCF V-ROD MUSCLE EXHAUST PIPE INSTALLATION INSTRUCTIONS

(factory mounting hardware is used - no additional hardware needed)

1. Make sure your bike is properly secured and cannot tip before proceeding with installation.
2. Loosen the torca muffler clamp that connects the stock slip on muffler to the head pipe. This bolt is a 15mm.
3. Remove the three (3) hex nuts that attach the factory slip-on muffler to the bike. They are located on the back side of the muffler body.
4. Remove the passenger foot peg and the dual bolt that's attached to the stock muffler mount and set to the side as you will need them again in a few minutes.
5. Grab the pipe with both hands and begin to gently move it in a circular motion while pulling it toward the back of the bike until it slides off. Sometimes these pipes will be stuck on pretty tight so it might take a few minutes to wiggle them off. Spraying WD-40® around where the pipe slips on will help loosen things up tremendously.
6. Once the stock muffler is removed from the bike repeat these steps for the other muffler.
7. After removing both factory mufflers remove the factory torca muffler clamps and slide them onto the end of the TAB muffler in the same position from which they were removed.
8. Slide the front of muffler back onto the head pipe and the rear mounting bracket onto the stock support arm bolt.
9. Now slide the dual bolt through the muffler mounting brackets and then replace the passenger foot peg.
10. Replace the three (3) hex nuts and if available apply a small drop of Loctite® to each nut. Tighten factory torca muffler clamp.
11. Repeat the same steps to install the other muffler.
12. If the distance between the pipe and heat shield need to be adjusted, loosen heat shield clamps with straight screwdriver and slide heat shield into desired position and then retighten. Make sure the heat shields are not touching the pipes as they will scratch.
13. Before starting your bike make sure to wipe all the fingerprints off your exhaust. Running the bike before cleaning the exhaust can burn residue onto the surface which can make it more difficult to remove.
14. After checking that you've tightened all fasteners, ride the bike for several hours and then re-check all fasteners. Temperature changes and vibration can sometimes cause fasteners to loosen. You should always check critical fasteners on a regular basis as part of your bikes maintenance.

Do not clean ceramic coated parts with any harsh chemicals such as brake, or engine cleaner. Strong chemicals can cause damage to the coating which is not covered under warranty. Clean exhaust pipes with soap and water only. Bluing, ceramic coat peeling, and/or discoloration is not covered under warranty, it is a result of improper tuning, cam timing, engine timing, jetting, overheating etc. It is not caused by defective manufacturing. The mufflers and components offered may not meet EPA emissions and noise guidelines and may be restricted to off-road use only. The name Harley-Davidson® are trademarks of Harley-Davidson® and is utilized for reference purpose only, and in no way are they intended to imply any association with Harley-Davidson®.



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